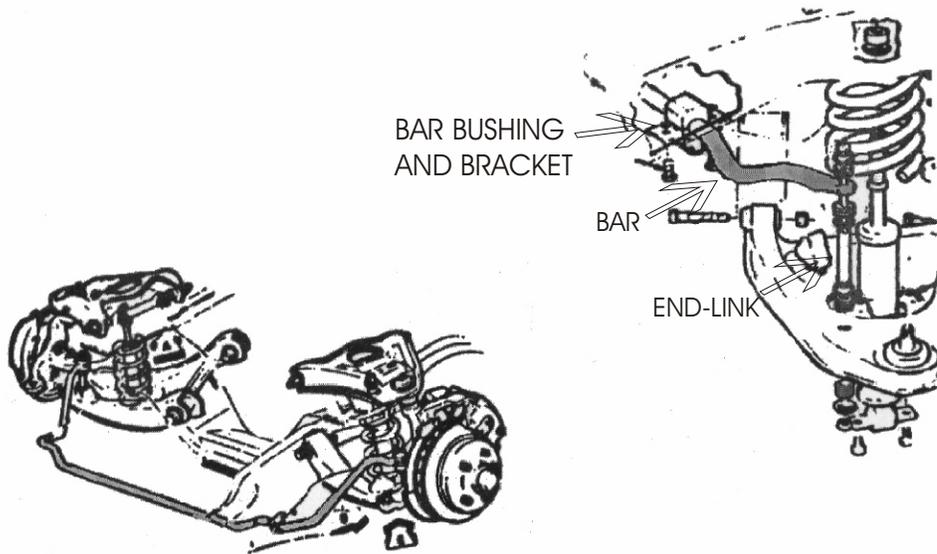


DIRECTION 739



DIRECTIONS 739 O.E. REPLACEMENT GM S-10 & S-15 TRUCKS

NOTE: This bar is designed as an O.E. replacement bar. If your truck was not equipped with a bar, all hardware is included to accommodate the installation.

STEP #1. Remove the O.E. bar if your truck was equipped with one. Note the position and mounting locations of the O.E. bar. **FOR YOUR SAFETY! ALWAYS USE CAUTION WHEN WORKING UNDER AN ELEVATED TRUCK.**

STEP #2. Position the bar under the truck in the same position as the factory bar. (if the truck was not equipped with a factory bar, see illustration for correct position).

STEP #3. Assemble the end-links on the bar ends and connect the lower control arms. Install D-bushings on bar center section. Raise center section of bar so that it meets the frame. Place brackets around D-bushings and attach the frame with factory bolts or bolts provided. (NOTE: the frame bolts and holes have metric threads).

STEP #4. Tighten frame-mounting bolts to 20 ft lbs. Tighten the end-links until the end-link bushings slightly bulge. **DO NOT** over tighten.

STEP #5. Road test your car to familiarize yourself with its new handling. As we cannot supervise your installation or your driving, we cannot be responsible for more than the cost of the kit. For best balance and control, this bar should be used in conjunction with our rear kit.

HARDWARE

2	RH 511	Bushings
2	RH 046	Brackets
2	RH 015	End-Links
4	RH 224	Bolts
4	RH 104	Washers